





# The most comprehensive range of brazing alloys

## Reference Standard

### PHOSPHOR COPPER / PHOSPHOR COPPER SILVER ALLOYS

#### MANUAL BRAZING Standard EN ISO 3677

PHOSBRAZ M60	B Cu 94 P 710-860
PHOSBRAZ V6	B Cu 94 P 710-845
PHOSBRAZ P66	B Cu 93 P 710-825
PHOSBRAZ P68	B Cu 93 P 710-815
PHOSBRAZ M70	B Cu 93 P 710-805
PHOSBRAZ M73	B Cu 93 P 710-785
PHOSBRAZ E80	B Cu 92 P 710-750
PHOSBRAZ E80+	B Cu 92 P 710-738

#### OVEN BRAZING

PHOSBRAZ 840	B Cu 94 P 710-840
PHOSBRAZ 815	B Cu 93 P 710-815
PHOSBRAZ 790	B Cu 93 P 710-790
PHOSBRAZ 770	B Cu 93 P 710-770
PHOSBRAZ 750	B Cu 92 P 710-750
PHOSBRAZ 738	B Cu 92 P 710-738
PHOSBRAZ 675 Sn	B Cu 86 Sn P 650-700

#### Cu-P-Ag

PHOSBRAZ M68	B Cu93PAg 710-815
PHOSBRAZ AG4	B Cu93PAg 650-825
PHOSBRAZ AG10	B Cu93PAg 650-820
PHOSBRAZ AG20	B Cu91PAg 650-820
PHOSBRAZ AG20+	B Cu91PAg 650-800
PHOSBRAZ AG50	B Cu89PAg 650-810
PHOSBRAZ AG50+	B Cu88PAg 650-770
PHOSBRAZ AG100	B Cu84Ag P 650-750
PHOSBRAZ AG150	B Cu80Ag P 650-800
PAG60	B Cu87PAg 650-720

### FLUX

#### Standard EN 1045

CUPRO-FLUX	FH20
POLY-FLUX	FH20
PHOSBRAZ-FLUX	FH20
GEL 60	FH10
GEL 400	FH10
AGFLUX	FH10

## Reference Standard

### SILVER BRAZING ALLOYS

#### TERNARY ALLOYS

BRAZARGENT 1505	B Cu55ZnAgSi 820-870
BRAZARGENT 1520 SI	B Cu46ZnAgSi 690-810
BRAZARGENT 1544	B Ag44CuZn 675-735
BRAZARGENT 1545	B Ag45CuZn 680-800

#### QUATERNARY ALLOYS WITH Cd

BRAZARGENT 2017	B Cu 41 Zn Ag Cd 610-780
BRAZARGENT 2020	B Cu42ZnAgCd 610-780
BRAZARGENT 2021	B Cu 35 Zn Ag Cd 610-750
BRAZARGENT 2025	B Cu 30 Zn Ag Cd 605-720
BRAZARGENT 2030	B Ag30CuZnCd 610-690
BRAZARGENT 2034	B Ag34CuCdZn 610-670
BRAZARGENT 2035	B Ag35CuZnCd 610-700
BRAZARGENT 2040	B Ag40ZnCdCu 595-630
BRAZARGENT 2042	B Ag 42 Cd Cu Zn 610-620
BRAZARGENT 400	B Ag 40ZnCdCu 595-630
BRAZARGENT 2045	B Ag45CdZnCu 605-620
BRAZARGENT 2050	B Ag50CdZnCu 625-635
BRAZARGENT 2550	B Ag50CdCuZnNi 635-660

#### QUATERNARY ALLOYS Cd FREE

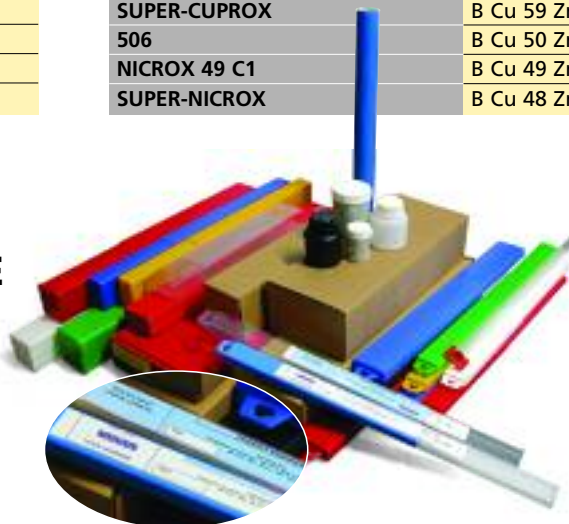
BRAZARGENT 5018	B Cu 47 Zn Ag Sn 720-790
BRAZARGENT 5025	B Cu40ZnAgSn 680-760
BRAZARGENT 5030	B Cu36ZnAgSn 665-755
BRAZARGENT 5034	B Cu36AgZnSn 630-730
BRAZARGENT 5038	B Ag38CuZnSn 660-700
BRAZARGENT 5040	B Ag40CuZnSn 650-710
BRAZARGENT 5045	B Ag45CuZnSn 640-680
BRAZARGENT 5055	B Ag55ZnCuSn 630-660
BRAZARGENT 5056	B Ag 56 Zn Cu Sn 620-655

### BRAZE WELDING ALLOY

CUPROX	B Cu 60 Zn Si 870-890
SUPER-CUPROX	B Cu 59 Zn Ag Si 850-870
506	B Cu 50 Zn Ni Si 890-900
NICROX 49 C1	B Cu 49 Zn Ni Si 890-920
SUPER-NICROX	B Cu 48 Zn Ni Ag Si 870-900

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**REBOUD-ROCHE**  
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BP 1 - 25220 ROCHE-LEZ-BEAUPRE - FRANCE  
Tel. + 33 3 81 60 51 70 - Fax +33 3 81 55 67 07  
www.reboud-roche.com  
info@reboud-roche.com

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