

DIGEST

*fps* **FP SOUDAGE** ODAM

welding wires, flux, tubular brazing wires



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# Welding wires flux and tubular brazing wires

PRODUCT CATEGORY	AWS	AMS	EN
<b>STAINLESS STEEL ALLOYS</b>			
FINOX 17,4 CU	ER 630	5825	Z5CNU 17.4.4
FINOX 347	ER 347	5680	Z6CNNb 20.10
FINOX 410	ER 410	5776	Z8C13
<b>NICKEL ALLOYS</b>			
FINI 002	ER Ni Cr Mo2	5798	NC 22 Fe D
FINI 004	ER Ni Mo3	5786	ND 24 Fe C
FINI 20D		5966	NCK 20 D
<b>ALUMINIUM ALLOYS</b>			
FIAL 12			AG 422-5280
FIAL 15	ER 4043	4190	AS5-4043 A
FIAL 17	ER 4047	4185	AS12-4047 A
<b>COBALT ALLOYS</b>			
FICO 188		5801	KCN 22 W
FICO 25		5796	KC 20 WN
FICO 694			KC 28 W
FICO T800			KD 28 C
<b>TITANIUM / MAGNESIUM ALLOYS</b>			
T 40	ER TI 2	4951	Gr.2
T 60	ER TI 4		Gr.4
TA6V4	ER TI 5 AL 4 V	4954	Gr.5
AZ92A	AZ 92 A	4395	MA 9
<b>FLUX</b>			
ALUNOX NCS	for non corrosive soft brazing of aluminium with itself		
ALUNOX 13LC	for non corrosive brazing of aluminium with itself		
FLUX ODAL	for corrosive brazing of aluminium with itself		
BORINOX			
<b>TUBULAR BRAZING WIRES</b>			
TBW HARASIL NC 12	AlSi 12 % wire with non corrosive flux		
TBW ZINAL 4	ZnAl 2 % wire with non corrosive flux		
TBW ODARGENT 80-4	40% Ag wire with corrosive flux		
<b>MICRO LASER WELDING WIRES</b>			
BMS			8CrMo12
MARVAL 18S			X2NiCoMoTi18-8
SMV3S			X38CrMo V5
SR3S			X35CrMo V5
<b>AERONAUTICAL &amp; CONSTRUCTION</b>			
A 60			
F66S			25CrMo4
CR1MO	ER 80 SB2		10CrMo3
CR2MO	ER 90 SB3		8CrMo10
SCVS			15CDV6
<b>METAL SPRAYING</b>			
FINOX 14R	ER 420		Z30Cr14
FINOX 308LR	ER 308		Z6CrNi18-10
FINOX 309LR	ER 309		Z6CrNi24-12
<b>VACUUM METALLIZING</b>			
A 99,99			1199
A 99,98			1098
A 99,90			1090 A